



NatSKA Rowrah Nationals: 28th June – 30th June 2019

ENGINE SEALING INSTRUCTIONS

Engine sealing will be undertaken in Parc Ferme from 2.00pm to 5.00pm on Friday 28th June and from 7.30am to 8.45am on Saturday 29th June. When presenting your engine(s) for sealing, please ensure it is prepared in accordance with the instructions below.

Sealing will be undertaken by means of an independent tamper-proof seal, affixed to each eligible engine, which must then be kept intact throughout the course of the meeting and until the post-race inspection on Sunday 30th June.

In the event that it is necessary to break the seal during the course of the meeting, this must be undertaken in Parc Ferme under the direction of an MSA Scrutineering Official.

You are also reminded that:

- **No engine may be used at this meeting which has not previously been 'qualified' in accordance with Regulation B10.3.1.**
- **No unsealed engine may be used at any time after the Friday Practice Session.**
- **Engines which are only being used in novice practice do not need sealing.**

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In preparing your engine(s) for sealing, please ensure that unless otherwise specified, all holes are at least 2.0mm diameter to enable the sealing wire to be passed through them, as follows:

Class 7 and Class 14(TKM)

A drilled cylinder head sealing nut suitable for TKM (from Tal-Ko) **must** be fitted, and a minimum 2mm hole should also be drilled in a cooling fin on the head or barrel for the sealing wire to be passed through. Additionally, please ensure the engine can be removed from the chassis, so that the ignition stator side of the engine can be accessed.

Class 8

Two drilled cylinder head sealing nuts suitable for the engine must be fitted. If the engine design means this is a problem, please contact the Technical Director ASAP.

Class 11

As per Appendix Q of the NatSKA Handbook and Regulations 2019.

Class 12

As per Class 11

Class 14 (Raket)

The left-hand engine cover side mounting bolt is to be drilled and the engine cooling fin adjacent is to be drilled with a minimum 2mm hole to enable the engine to be sealed at any time.

Class 15

As per D4.15 and Appendix R of the NatSKA Handbook and Regulations 2018

Class 1 and 10 do not require any preparation for sealing.

Stuart Hammond
Technical Director
June 2019